

# U.S. INDUSTRIAL MACHINERY, INC.

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Visit Our Web Site at [www.usindustrial.com](http://www.usindustrial.com)

December 17, 2009

We are pleased to offer for your consideration:

## **ONE (1) NEW U.S. INDUSTRIAL 250 TON x 13' CNC HYDRAULIC PRESS BRAKE**

Model Number: USHB250-13

### **STANDARD FEATURES:**

- \*U.S. INDUSTRIAL 2-AXIS CNC BACK GAUGE  
Controls Both Ram Depth And Back gauge Positioning  
Storage Capacity: 100 Programs of 20 Bends Per Program
- \*Ram Deflection Adjustment
- \*Mechanical Ram Depth Control
- \*Massive Torsion Bar for Parallelism
- \*Forged Heavy Duty Cylinder and Cylinder Body
- \*Three Speed Ram  
Rapid Approach, Bending Cycle, Rapid Retreat
- \*Bottom Time Delay
- \*All Steel Construction
- \*Inching, Single Cycle, and Continuous Operation
- Free 9 Ga. Gooseneck Punch and 8 Way Die

### **SPECIFICATIONS:** (\*\*subject to change without notice\*\*)

Working Pressure	250 Tons
Length of Working Table	157"
Distance Between Housings	124"
Throat Depth	15.7"
Back Gauge Travel	23.5"
Ram Travel	7.8"
Adjustmen of Ram Travel	3.14"
Open Height	22"
Stroke per Min	5
Motor Horsepower	25 HP
Net Weight	41,887 lbs

**PRICE.....F.O.B. MEMPHIS..... \$ 54,990.00**

GRAPHIC CNC CONTROL	\$ 3,995.00
SICK MODEL 4000 LIGHT CURTAIN SYSTEM	\$ 4,990.00
For State of art safety	
THIRD AXIS(Back gauge height)	\$ 2,995.00
CNC CONTROLLED HYDRAULIC AUTO CROWN	\$ 6,995.00
SERVO BACK GAUGE	\$ 3,995.00
INSTALLATION AND TRAINING	\$ 750.00/DAY

● **Special Note:** *Gooseneck Punch and 8 Way Die included are general purpose tools to be used for training only. Precision tooling should be purchased to meet your specific needs. The punch is segmented and it is up to the customer to calibrate these if they want to use them for a particular purpose. – **There is NO warranty on these items.***

We await your reply and thank you for this opportunity to quote.

Sincerely,  
U. S. INDUSTRIAL MACHINERY, INC.