

# U.S. INDUSTRIAL MACHINERY

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Dear Customer,

We are pleased to offer for your consideration:

## **ONE (1) NEW U.S. INDUSTRIAL 155 TON X 13' HYDRAULIC PRESS BRAKE WITH FRONT OPERATED POWER BACKGAUGE AND POWER RAM ADJUST**

*Model Number: USHB155-13HM*

### **STANDARD EQUIPMENT: (All of the following comes with the machine)**

- Power Front Operated Back Gauge, motorized with fine adjustment handwheel
- Power Ram Depth Control, motorized with fine adjustment handwheel
- Digital Displays for backgauge position and ram position
- All Steel Construction
- Sick 4000 Light Curtain
- Ram accepts standard American Tang tooling, 1/2" x 5/8"
- Space between Ram Tool Clamps allows for deep box bending
- Bed has slot for standard American Tang tooling
- Bed also has capture clamps for tooling without tang
- Free Gooseneck Punch and multi-opening Die for up to 90° forming in 10 gauge mild steel
- (see note on page 2)

### **SPECIFICATIONS:**

• Working Pressure:	155 Tons	• Pressing Speed:	Dependent on Tool Load
• Length of Working Table:	157.4"	• Hydraulic Oil Capacity:	97 Gal.
• Distance Between Housings:	124"	• Motor Horsepower:	15 HP
• Throat Depth:	12.5"	• Net Weight:	23,148 lbs.
• Stroke Adjustment of Ram:	2.75"	• Length:	179"
• Ram Travel:	5.9"	• Width:	64"
• Open Height:	16.3"	• Height:	101"
• Rapid Ram Travel Speed:	2.4"/sec.		
• Rapid Ram Retreat Speed:	2.0"/sec.		
• Backgauge Travel:	24"		

\*\*\* Continued on Page 2 \*\*\*

