

# U.S INDUSTRIAL MACHINERY, INC.

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Visit Our Website at [www.usindustrial.com](http://www.usindustrial.com)

Dear Customer,

We are pleased to offer for your consideration:

## **ONE (1) NEW U.S. INDUSTRIAL 250 TON X 13' CNC HYDRAULIC PRESS BRAKE**

Model Number: USHB250-13

### **STANDARD EQUIPMENT:** (All of the following comes with the machine)

- U.S.INDUSTRIAL 2-AXIS CNC BACK GAUGE

\*Controls both ram depth and back gauge. The 2GB compact flash card can hold thousands of programs and allows up to 10 bends per program.

- Ram Deflection Adjustment
- Mechanical Ram Depth Control
- Massive Torsion Bar or Parallelism
- Forged Heavy Duty Cylinder and Cylinder Body
- Three Speed Ram

\*Rapid Approach, Bending Cycle and Rapid Retreat.

- Bottom Time Delay
- All Steel Construction
- Inching, Single Cycle and Continuous Operation
- Free Gooseneck Punch and multi-opening Die for up to 90° forming in 10 gauge mild steel

\*(see note on page 2)

### **SPECIFICATIONS:**

• Working Pressure:	250 Tons	• Rapid Ram Travel Speed:	2.4"/sec.
• Length of Working Table:	157.4"	• Rapid Ram Retreat Speed:	2.0"/sec.
• Distance Between Housings:	124"	• Pressing Speed:	Dependent on Tool Load
• Throat Depth:	15.7"	• Hydraulic Oil Capacity:	108 Gal.
• Back Gauge Travel:	23.5"	• Motor Horsepower:	25 HP
• Stroke Adjustment of Ram:	3.14"	• Net Weight:	39,683 lbs.
• Ram Travel:	7.8"	• Length:	179"
• Open Height:	22"	• Width:	75"
• Strokes per Minute:	5	• Height:	108"

\*specifications are subject to change without notice

PRICE.....\$59,990.00

- CNC 2-Axis Color Graphic Control: \$3,995.00
- Sick Model 4000 Light Curtain System: \$4,990.00
  - \*For State of the Art Safety
- Third Axis (Back Gauge Height): \$3,995.00
- CNC Controlled Hydraulic Auto Crown: \$7,995.00

**PRICE.....F.O.B. MEMPHIS.....\$80,965.00**

- Optional Servo Back Gauge: \$4,990.00
  - Pilz PSEnvip LED Safety Guarding: \$7,495.00
  - Training in our Memphis, TN Showroom: No Charge
  - Training at customer site, less than 300 miles from Memphis: \$2,995.00
  - Training at customer site, more than 300 miles from Memphis: \$3,995.00
- (If outside continental USA, please call for quote.)

• **Special Note:** *The Gooseneck Punch and multi-opening Die included are general purpose tools to be used for training only. Precision tooling should be purchased to meet your specific needs. The punch is segmented and it is up to the customer to calibrate these if they want to use them for a particular purpose. **There is NO warranty on these items.***

We await your reply and thank you for this opportunity to quote.  
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