

U.S. INDUSTRIAL MACHINERY

CNC HYDRAULIC PRESSBRAKES



Equipment for the American Industry
120 Webster Ave. Memphis, TN 38126
800-860-1850 Fax:901-526-2339

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USHB SERIES CNC HYDRAULIC PRESS BRAKES

U.S. Industrial Press Brakes are designed with two things in mind: quality and economy. Positive mechanical stops and state of the art electronics assures accuracy and repeatability. Our Mitsubishi based CNC is one of the easiest to program yet has features that are found on much more expensive units. Compare our features and price and you will see that U.S. Industrial Press Brakes are the best value on the market today.

STANDARD FEATURES:

- U.S. INDUSTRIAL 2-AXIS CNC BACK GAUGE
Controls Ram Depth And Back Gauge Positioning
Storage Capacity: 1000's of Programs, 10 Bends/Program
- Ram Deflection Adjustment
- Mechanical Ram Depth Control
- Massive Torsion Bar for Parallelism
- Forged Heavy Duty Cylinder & Cylinder Body
- Three Speed Ram
- Rapid Approach, Bending Cycle, Rapid Retreat
- Bottom Time Delay
- All Steel Construction

FEATURES OF CNC CONTROLLER:

- Touch Screen Operating Interface
- Programmable Ram Depth Control
- Automatic Bending Angle Calculation
- Programmable Power Back Gauge
- Graphic Control

Visit us at www.usindustrial.com

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Touch Screen



Sick Light
Curtain



Autocrown



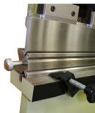
Manifold



Positive Mechanical
Stop



Electrical Cabinet



Punch and Die



Heavy Duty Cylinders

A Small Solution for Your Small Jobs



22 Ton x 4' Hydraulic
Press Brake

Standard Features

- *Mechanical Ram Depth Control
- *All Steel Construction
- *Sick 2000 Light Curtain

Working Pressure	22 Tons	Motor Horsepower	5.5 HP
Length of Working Table	4.3'	Net Weight	3,969 lbs
Distance b/w Housings	3.2'	Gross Weight	4,410 lbs
Throat Depth	7.8"	Length	6'
Stroke Adjustment of Ram	2.75"	Width	3.4'
Ram Travel	3.14"	Height	6'
Open Height	9.64"		
Ram Travel Speed	2.5"/sec		
	1.7"/sec		

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MODEL	WORKING PRESSURE	WK TABLE LENGTH	BETWEEN HOUSING	THROAT DEPTH	RAM TRAVEL	OPEN HEIGHT	OIL CAP (Gal.)	H.P.	NET WEIGHT (lbs)	LENGTH (in ches)	WIDTH (in ches)	HEIGHT (in ches)
USHB22-4 *	22	51.9"	38.5"	7.87"	3.14"	12"	21	7.5	4,400	73"	56"	77"
USHB44-6 *	44	78.7"	63.7"	7.87"	3.93"	12.5"	36	7.5	7,700	101"	60"	80"
USHB88-8 *	88	98.4"	81.8"	9.84"	3.93"	13.7"	60	10	12,127	120"	64"	90"
USHB88-10 *	88	125.9"	106.2"	9.84"	3.93"	13.7"	79	10	14,332	148"	64"	90"
USHB88-13	88	157.4"	124"	9.84"	3.93"	13.7"	97	10	18,742	179"	64"	101"
USHB125-8	125	98.4"	80.7"	12.5"	5.5"	15.9"	60	10	16,534	120"	64"	101"
USHB125-10 *	125	125.9"	106.2"	12.5"	5.5"	15.9"	79	10	18,739	148"	64"	101"
USHB125-13	125	157.4"	124"	12.5"	5.5"	15.9"	97	10	20,947	179"	64"	101"
USHB155-8	155	98.4"	80.7"	12.5"	5.9"	16.3"	71	15	17,640	120"	64"	101"
USHB155-10	155	125.9"	106.2"	12.5"	5.9"	16.3"	79	15	22,046	148"	64"	101"
USHB155-13 *	155	157.4"	124"	12.5"	5.9"	16.3"	97	15	23,148	179"	64"	101"
USHB200-8	200	98.4"	74.8"	12.5"	7.0"	17.5"	71	20	22,046	120"	64"	101"
USHB200-10	200	125.9"	102.3"	12.5"	7.0"	17.5"	79	20	25,375	148"	64"	101"
USHB200-13 *	200	157.4"	124"	12.5"	7.0"	17.5"	97	20	28,860	179"	64"	101"
USHB200-16 *	200	197.68"	150"	12.5"	7.08"	17.5"	137	20	39,683	216.5"	75"	115.4"
USHB250-13 *	250	157.4"	124"	12.5"	7.87"	22.04"	108	25	37,479	179"	75"	108"

* = Stock

Machines are not shipped with hydraulic oil.
Machines must be shipped on flat bed, air ride trailer and tarped.

All items in this publication are subject to change without notification

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4/1/2011

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