Dear Customer,

We are pleased to offer for your consideration:

**ONE (1) NEW U.S. INDUSTRIAL 200 TON X 10 HYDRAULIC PRESS BRAKE WITH FRONT OPERATED POWER BACKGAUGE AND POWER RAM ADJUST**

*Model Number: USHB200-10HM*

**STANDARD EQUIPMENT:** (All of the following comes with the machine)

- Power Front Operated Back Gauge, motorized with fine adjustment handwheel
- Power Ram Depth Control, motorized with fine adjustment handwheel
- Digital Displays for backgauge position and ram position
- All Steel Construction
- Sick 4000 Light Curtain
- Ram accepts standard American Tang tooling, ½” x 5/8”
- Space between Ram Tool Clamps allows for deep box bending
- Bed has slot for standard American Tang tooling
- Bed also has capture clamps for tooling without tang
- Free Gooseneck Punch and multi-opening Die for up to 90° forming in 10 gauge mild steel

*(see note on page 2)*

**SPECIFICATIONS:**

- Working Pressure: 200 Tons
- Length of Working Table: 125.9”
- Distance Between Housings: 102.3”
- Throat Depth: 12.5”
- Stroke Adjustment of Ram: 2.75”
- Ram Travel: 7.0”
- Open Height: 17.5”
- Rapid Ram Travel Speed: 2.4/sec.
- Rapid Ram Retreat Speed: 2.0/sec.
- Backgauge Travel: 24”
- Pressing Speed: Dependent on Tool Load
- Hydraulic Oil Capacity: 79 Gal.
- Motor Horsepower: 20 HP
- Net Weight: 25,357 lbs.
- Length: 148”
- Width: 64”
- Height: 101”

*** Continued on Page 2 ***

*specifications are subject to change without notice*
PRICE………………………………F.O.B. MEMPHIS…………………………………… $ 46,990.00
Sick 4000 Light Curtain……………………………………………………………………………… $ 4,990.00
Manual Bed Crowning Device……………………………………………………………………… $ 7,990.00
TOTAL – Special Order – Check Delivery……..F.O.B. MEMPHIS……………………………… $ 59,970.00

For CNC Press Brake, please refer to quote on USHB200-10CNC or other CNC Models.

AVAILABLE OPTIONS:
• Sick Model 4000 Safety Guarding Light Curtain System  OSHA requirement included above
• Manual Bed Crowning Device  Included above
• Fiessler Akas II Laser Guarding:  $ 7,995.00
• Pilz PSENvip LED Safety Guarding System  $ 8,495.00
• Training in our Memphis, TN Facility  No Charge
• Training at customer site, less than 300 miles from Memphis:  $ 2,995.00
• Training at customer site, more than 300 miles from Memphis:  $ 3,995.00
  (If outside continental USA, please call for quote.)

• Special Note: The Gooseneck Punch and multi-opening Die included are general purpose tools to be used for training only. Precision tooling should be purchased to meet your specific needs. The punch is segmented and it is up to the customer to calibrate these if they want to use them for a particular purpose. There is NO warranty on these items.

We await your reply and thank you for this opportunity to quote.

U.S. INDUSTRIAL MACHINERY

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