Dear Customer,

We are pleased to offer for your consideration:

ONE (1) NEW U.S. INDUSTRIAL 250 TON X 13’ HYDRAULIC PRESS BRAKE, 3-AXIS CNC
(with CNC Autocrown)
Model Number: USHB250-13

STANDARD EQUIPMENT: (All of the following comes with the machine)

- Mechanical Ram Depth Control
- Massive Torsion Bar for Parallelism
- Forged Heavy Duty Cylinder and Cylinder Body
- Three Speed Ram
- Rapid Approach, Bending Cycle and Rapid Retreat
- Bottom Time Delay
- All Steel Construction
- Inching, Single Cycle and Continuous Operation
- Ram takes standard American Tang Tooling (1/2” x 5/8”)
- Solid Ram Tool Clamps, 5 sections on Ram
- Bed has slot for standard American tang tooling
- Bed also holds tooling with capture clamps
- Free Gooseneck Punch and multi-opening Die for up to 90° forming in 10 gauge mild steel
  (see note on page 2)

SPECIFICATIONS:

- Working Pressure: 250 Tons
- Length of Working Table: 157.4”
- Distance Between Housings: 124”
- Throat Depth: 15.7”
- Back Gauge Travel: 23.5”
- Stroke Adjustment of Ram: 3.14”
- Ram Travel: 7.8”
- Open Height: 22”
- Strokes per Minute: 5
- Backgauge Travel: 24”

- Rapid Ram Travel Speed: 2.4”/sec.
- Rapid Ram Retreat Speed: 2.0”/sec.
- Pressing Speed: Dependent on Tool Load
- Hydraulic Oil Capacity: 108 Gal.
- Motor Horsepower: 25 HP
- Net Weight: 39,683 lbs.
- Length: 179”
- Width: 75”
- Height: 108”

*specifications are subject to change without notice

*** Continued on Page 2 ***
PRICE…………………………………………………………...$72,990.00
CNC 3-Axis Color Graphic Control…………………………………………………$4,995.00
Sick Model 4000 Light Curtain System…………………………………………..$4,990.00
CNC Controlled Third Axis (Back Gauge Height)………………………………..$4,995.00
CNC Controlled Mechanical Auto Crown………………………………………..$9,995.00
TOTAL – Normal Stock or Short Delivery Configuration……..F.O.B. MEMPHIS……$97,965.00

AVAILABLE OPTIONS:
• CNC 3-Axis Color Graphic Control: $4,995.00
  Controls BOTH Bend Angle and Backgauge Position. Comes with 6” LCD touch screen. Code
  And Graphic programming included. Graphic allows 10 bends per program/cross-section. Controls
  features a tool library, Metric/inch switchable, Auto bend sequence, Auto retract of Backgauge, Spread
  length, Interference bend alert, Calculated bend allowance, Programmable ram dwell and much more.
  Control stores thousands of programs with USB Port, Ethernet and RS232 for program backup.
• High Speed Servo Back Gauge: $4,995.00
• Fiessler Akas II Laser Guarding: $7,995.00
• Pilz PSEnvip LED Safety Guarding: $8,495.00
• Training in our Memphis, TN Facility No Charge
• Training at customer site, less than 300 miles from Memphis: $2,995.00
• Training at customer site, more than 300 miles from Memphis: $3,995.00
  (If outside continental USA, please call for quote.)

• Special Note: The Gooseneck Punch and multi-opening Die included are general purpose tools to be used for training
  only. Precision tooling should be purchased to meet your specific needs. The punch is segmented and it is up to the
  customer to calibrate these if they want to use them for a particular purpose. There is NO warranty on these items.

We await your reply and thank you for this opportunity to quote.

U.S. INDUSTRIAL MACHINERY