

# U.S. INDUSTRIAL MACHINERY

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Visit Our Website At [www.usindustrial.com](http://www.usindustrial.com)

Dear Customer,

We are pleased to offer for your consideration:

## **ONE (1) NEW U.S. INDUSTRIAL 330 TON X 13' HYDRAULIC PRESSBRAKE WITH FRONT OPERATED POWER BACKGAUGE AND POWER RAM ADJUST**

*Model Number: USHB330-13HM*

### **STANDARD EQUIPMENT: (All of the following comes with the machine)**

- Power Front Operated Back Gauge, motorized with fine adjustment handwheel
- Power Ram Depth Control, motorized with fine adjustment handwheel
- Digital Displays for backgauge position and ram position
- All Steel Construction
- Sick 4000 Light Curtain
- Ram takes special, heavy duty tang.
- Bed has capture clamps for tooling without tang
- Free Gooseneck Punch and multi-opening Die for up to 90° forming in 10 gauge mild steel
- (see note on page 2)

### **SPECIFICATIONS:**

• Working Pressure	330 Tons	• Motor Horsepower	30HP
• Length of Working Table	157.4"	• Net Weight	49,604 lbs.
• Distance Between Housings	118"	• Length	180"
• Throat Depth	15.7"	• Width	87"
• Stroke Adjustment of Ram	3.93"	• Height	130"
• Ram Travel	9.84"		
• Open Height	24.8"		
• Bed Height	40"		
• Backgauge Travel	24"		

\*specifications are subject to change without notice

\*\*\* Continued on Page 2\*\*\*

PRICE.....	SUGGESTED CONFIGURATION.....	\$ 134,990.00
Sick Model 4000 Light Curtain System.....		4,990.00
Manual Bed Crowning Device.....		<u>7,990.00</u>
TOTAL – Special Order, call for delivery estimate.....	F.O.B. MEMPHIS.....	\$ 147,970.00

*For CNC Press Brake, please refer to quote on USHB330-13CNC or other CNC Models.*

**AVAILABLE OPTIONS:**

- Sick Model 4000 Light Curtain System: OSHA requirement included above
- Manual Bed Crowning Device: included above
- Fiessler Akas II Laser Guarding: \$7,995.00
- Pilz PSEnvip LED Safety Guarding: \$8,495.00
- Training in our Memphis, TN Facility: No Charge
- Training at customer site, less than 300 miles from Memphis: \$2,995.00
- Training at customer site, more than 300 miles from Memphis: \$3,995.00  
 (If outside continental USA, please call for quote.)

• **Special Note:** The Gooseneck Punch and multi-opening Die included are general purpose tools to be used for training only. Precision tooling should be purchased to meet your specific needs. The punch is segmented and it is up to the customer to calibrate these if they want to use them for a particular purpose. **There is NO warranty on these items.**

We await your reply and thank you for this opportunity to quote.

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Photo above shows a 330 ton x 13' press brake with CNC.

The manual machine will have the control pendant shown on the left. Front operated power backage, power ram adjustment, both with manual fine adjustment and digital readouts. Operator's pendant has dwell adjustment for ram, key lockout, jog control and E-stop.