

# U.S. INDUSTRIAL MACHINERY

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Visit Our Website at [www.usindustrial.com](http://www.usindustrial.com)

Dear Customer:



We are pleased to offer the following equipment for your consideration:

## **ONE (1) NEW U.S. INDUSTRIAL 6' x 5/16" INITIAL PINCH PLATE ROLL**

Model Number: USR630

### **STANDARD EQUIPMENT: (All of the following comes with the machine)**

- Heavy duty gear-motor drives top and bottom pinch rolls
- Powered Bending Roll Adjustment and Manual Precision Pinch Roll Adjustment
- Emergency Trip Line
- Pedestal Control
- Quick Roll Adjustment
- Roll Position Indicators
- Crowned Rolls
- Low Voltage Push Button Controls
- *Machine is usually stocked with optional hydraulic swing-out feature for top roll*
- *Machine is usually stocked with optional digital display with memory for position of bending roll*
- *Machine is usually stocked with optional ability to tilt rolls, and blocker for making tapered cones*
- *Machine is usually stocked with optional hardened rolls and black oxide coated*

### **SPECIFICATIONS:**

- Capacity: 6' x 5/16" Mild Steel @ 65000 PSI
- Pre-Bend Capacity: 5/16" Mild Steel @ 65000 PSI
- Top & Bottom Roll Diameter: 6.57"/6.7" (ends/middle)
- Bending Roll Diameter: 6.22"/6.34" (ends/middle)
- Speed: 12.5 FPM
- Main Drive Motor: 5.5 HP Reduction Gear Drive
- Adjustment Motor for bend roll position: 3 HP
- Machine Length: 144"
- Machine Width: 54"
- Machine Height: 44"
- Net Weight: 6,800 lbs.
- Voltage: 220/440 Volts, 3 Phase

\*specifications are subject to change without notice

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<b>PRICE.....F.O.B. MEMPHIS.....</b>	<b>\$31,990.00</b>
<b>Hardened Rolls.....</b>	<b>1,295.00</b>
<b>Cone Rolling Attachment.....</b>	<b>995.00</b>
<b>LED Readout With Memory.....</b>	<b>1,995.00</b>
<b>Hydraulic Top Roll Swing-Out.....</b>	<b><u>2,895.00</u></b>
<b>TOTAL.....F.O.B. MEMPHIS.....</b>	<b>\$39,170.00</b>

(The above configuration is usually in stock in Memphis, TN.  
Please check delivery at time of order.)

**AVAILABLE OPTIONS:**

- Hardened Rolls: Shown above
- Cone Rolling Attachment: Shown above
- LED Readout With Memory: Shown above
- Hydraulic Top Roll Swing-Out: Shown above

We await your reply and thank you for this opportunity to quote.

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